

Bone Formula

SUPPORTS HEALTHY BONES*



POSITIONING STATEMENT

Recent advancements in scientific research led to the development of Bone Formula, an innovative, specially designed, nutritional blend that provides a three-step approach to healthy bones: 1) assists bone formation 2) improves calcium absorption and 3) helps inhibit bone mineral loss. Bone Formula provides novel sources of calcium and vitamin K for enhanced absorption and added health benefits.*

CONCEPT

Bone is living, growing tissue that contains blood vessels and nerves. It is made mostly of collagen, a protein that provides a soft framework for bones, and calcium phosphate, a mineral that adds strength and hardens the framework. More than 99% of the body's calcium is contained in the bones and teeth. The remaining 1% is found in cells, blood, and other body fluids. Normal healthy bones are an important part of maintaining the general health of the human body. Healthy bones enable a person to enjoy many of life's activities.

For proper bone health, it's important to consume adequate calcium. During childhood, we are able to absorb up to 75% of the calcium we consume, but as growth slows, so does the calcium absorption rate. Teens absorb 20 to 40% of ingested calcium and adults, on average absorb only around 15%. Also, according to USDA food intake surveys, most American women consume only about half as much calcium as recommended. Bone formula is a scientifically advanced blend of vitamins, minerals and other potent ingredients, which helps maintain proper bone structure and function and provides 500 mg of calcium and 400 IU of vitamin D per daily dose.*

While calcium is the primary factor in maintaining proper bone structure and function, it is not the only one. Minerals such as boron and magnesium also contribute to proper bone health. In addition, vitamin D helps the body absorb calcium and vitamin C is essential for the normal formation of collagen, which is necessary for normal bone structure and function.

PRIMARY BENEFITS AND FEATURES

- Unique combination of nutrients supports three aspects of healthy bones—bone formation, calcium absorption, and inhibition of bone loss.*
- Novel sources of calcium and vitamin K for enhanced benefits not found in other bone healthy products; these ingredients have also been shown to support joint and cardiovascular health.*
- Cutting-edge formula based on current research with clinically substantiated level of bone support nutrients.*
- Bone Formula provides 500 mg of calcium and 400 IU of vitamin D per daily dose.*

WHAT MAKES THIS PRODUCT UNIQUE?

Bone Formula provides a comprehensive blend of vitamins, minerals and phytonutrients to help maintain proper structure and function. Bone Formula provides nutritionally meaningful levels of calcium and vitamin D when combined with healthy diet. With novel sources of calcium and vitamin K, Bone formula provides added health benefits.*

WHO SHOULD USE THIS PRODUCT?

This product is intended for individuals who want to maintain the proper structure and function of healthy bones. Adequate calcium intake is linked to good bone health by slowing bone loss in menopausal or middle age

Bone Formula

women, persons with a family history of bone health concerns, and elderly men and women.*

DID YOU KNOW?

- Postmenopausal women, individuals with lactose intolerance, or vegans are at highest risk for inadequate calcium intake
- Compared to children 6 to 12 years of age, teenagers 13 to 17 years of age consume 124% more soda and 20% less milk
- More than a 40 million Americans are affected by—or are at high risk for—osteoporosis
- Healthcare cost for bone-related conditions far exceed \$30 billion per year
- Most women achieve peak bone mass around 20 years of age

FREQUENTLY ASKED QUESTIONS

What sources of calcium does Bone Formula provide?

Bone Formula blends three excellent sources of calcium (lithothamnion, calcium malate, and calcium ascorbate). Lithothamnion is a new exciting source of calcium derived from mineralized seaweed that can only be found in certain sub-oceanic locations throughout the world. During its life cycle, this unique seaweed absorbs nutrients from the clear, cold, pollution free, mineral-rich Atlantic waters. This all-natural plant source of minerals contains important levels of key bone nutrients such as calcium and magnesium. Calcium malate and calcium ascorbate provide complementary sources of calcium that are bioavailable and well tolerated. Calcium supplementation can promote healthy bone formation in young adults and support healthy bone integrity in the elderly.*

What is the role of vitamin K2 in Bone Formula?

Bone formula delivers a special form of vitamin K as menaquinone, or vitamin K2. Studies have shown that K2 is more active than vitamin K1 in maintaining bone health. Vitamin K2 also delivers cardiovascular benefits, a benefit not found in regular vitamin K1*. A recent study investigated the effects of vitamin K1 as compared to vitamin K2 in two European populations; the group that consumed vitamin K2 showed bone health benefits that continue to increase throughout the study, whereas the efficacy of K1 plateaued within a few days.

Why is vitamin D included in Bone Formula?

The role of vitamin D in calcium and bone metabolism is well established. There are number of clinical trials documenting the benefits of supplemental vitamin D for maintaining normal bone health and calcium metabolism, especially in the

elderly. Although vitamin D is produced in the skin upon sunlight exposure, marginal vitamin D status is common—especially in the elderly living in the northern latitudes of the U.S and Canada. As a result, vitamin D supplementation from multivitamins in the amount of 400 IU daily is recommended.*

What is the role of magnesium in Bone Formula?

Magnesium is the second most abundant bone mineral and appears to be as important for bone health as calcium, especially as marginal or inadequate magnesium intake is significant concern in the U.S. Magnesium is involved in the regulation of calcium transport and metabolism and, as such, assumes a key role in bone formation.

Is Bone Formula safe?

Bone Formula is safe and there are no known adverse reactions when taken at the recommended dosage.

KEY SCIENTIFIC STUDIES

1. Schurgers LJ, Teunissen KJ, Hamulyák K, Knapen MH, Vik H, Vermeer C. Vitamin K-containing dietary supplements: comparison of synthetic vitamin K1 and natto-derived menaquinone-7. *Blood*. 2007 Apr 15; 109(8):3279-83. Epub 2006 Dec 7.
2. Chiu KM. Efficacy of calcium supplements on bone mass in postmenopausal women. *J. Gerontol. [A]* 1999; 54:M275-M280.
3. O'Brien KO. Combined calcium and vitamin D supplementation reduces bone loss and fracture incidence in older men and women. *Nutr Rev* 1998; 5:148-50.

DIRECTIONS FOR USE

Take three (3) capsules with eight (8) ounces of liquid with your morning and evening meals. Store in a cool, dry place.

WARNINGS

Pregnant or lactating women and people with known medical conditions should consult with a physician prior to taking supplements. **KEEP OUT OF REACH OF CHILDREN.** Discontinue use and consult a physician if any adverse reactions occur.

Bone Formula

INGREDIENTS

Supplement Facts

Serving Size 3 Capsules
Servings Per Container 60

	Amount Per Three Capsules	% Daily Value
Vitamin C (as Calcium Ascorbate)	50 mg	83%
Vitamin D ₃ (as Cholecalciferol)	200 IU	50%
Vitamin K ₂ (as Menaquinone-7)	22.5 mcg	28%
Calcium (as Calcium Lithothamnion, Calcium Malate, Calcium Ascorbate)	250 mg	25%
Magnesium (as Magnesium Citrate, Magnesium Glycinate, Lithothamnion)	125 mg	31%
Zinc (as Zinc Gluconate)	2.5 mg	17%
Copper (as Copper Gluconate)	0.25 mg	13%
Manganese (as Manganese Glycinate)	0.5 mg	25%
Boron (as Boron Citrate)	1.5 mg	*

*Daily Value not established.

OTHER INGREDIENTS

Gelatin, Croscasmellose Sodium, Stearic Acid, Silicon Dioxide, Microcrystalline Cellulose.

GUARANTEE

No added sugar, salt, wheat, yeast, or dairy products.
No preservatives or artificial colors.